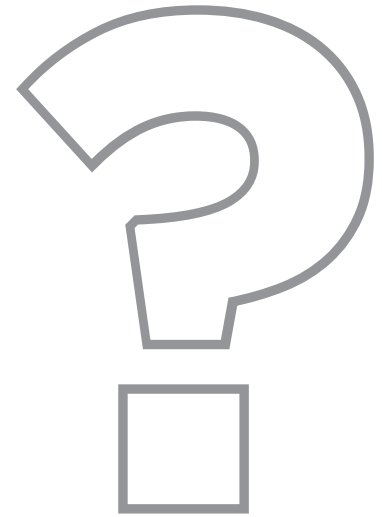


WHAT'S THE DIFFERENCE BETWEEN FOAM-CONTROL MAX[®] AND XPS INSULATION



Foam-Control MAX[®] is a UL recognized insulation.

There are marketplace misconceptions on the performance of Foam-Control MAX compared to XPS (extruded polystyrene) insulation.



**NEXT GENERATION
INSULATION POWERED
BY GRAPHITE[®]**



There are many myths about the performance of Foam-Control MAX compared to XPS insulation.
- Consider these facts and make an educated decision -



ASTM C578 Standard Compliance.

Foam-Control MAX is manufactured in compliance with ASTM C578, "Standard Specification for Rigid, Cellular Polystyrene Thermal Insulation".

UL Recognition.

Foam-Control MAX is recognized in UL ER11812-05 evaluation report.



Closed Cell Polystyrene Foam Filled with Air.

Foam-Control MAX is a closed cell foam. It is manufactured from graphite enhanced expanded polystyrene resin which is molded into blocks. Foam-Control MAX contains air within the closed cells.

R-value: Stable Long-Term.

Foam-Control MAX is stable and the R-value will not change with time.

Excellent Water Resistance.

Foam-Control MAX is a closed cell polystyrene foam which is naturally water resistant. Expanded polystyrene products have demonstrated lower water absorption than XPS in several long-term exterior exposure studies. Don't be fooled by comparisons using short term laboratory tests which are conducted for only 24 hours.

R-value: Water Exposure.

Foam-Control MAX is manufactured to resist moisture absorption in wetting conditions and release absorbed moisture quickly during drying periods, which means Foam-Control MAX maintains R-value.

Vapor Permeance.

The vapor permeability of Foam-Control MAX ranges from 2.5 to 5.0 perms for a 1 in. thick material. This is approximately 2-3 times better than XPS.



ASTM C578 Standard Compliance.

XPS is manufactured in compliance with ASTM C578, "Standard Specification for Rigid, Cellular Polystyrene Thermal Insulation".

Limited Recognition.

Code reports for XPS are not available from UL. Some, but not all manufacturers have ICC-ES reports.

Closed Cell Polystyrene Foam Filled with an Unknown Gas.

XPS is a closed cell foam. It is manufactured from polystyrene, blowing agents, and dyes which are extruded into boards. XPS generally contains HFC's such as HFC 134a within the closed cells. HFC's are harmful to the environment.

R-value: Loses R-value over Time.

XPS is not stable and the R-value will drop over time as the cell gases escape.

Excellent Water Resistance.

XPS is a closed cell polystyrene foam which is naturally water resistant. The water resistance of XPS is published for exposure to water in a laboratory after only 24 hours. Short term laboratory results do not correlate to long-term performance of XPS in exterior exposure conditions.

R-value: Water Exposure.

XPS is manufactured to resist moisture absorption in wetting conditions, but long-term in-situ testing has shown XPS traps water due to its low drying potential. This means XPS loses R-value.

Vapor Permeance.

The vapor permeability of XPS is typically 1.5 perms for a 1 in. thick material. XPS over 1.5 in. thick will act as a vapor retarder which may trap moisture in some climate zones.



XPS

A Great Value.

When purchasing insulation materials, the cost per R-value and strength are critical benchmarks. Foam-Control MAX is available in different types which comply with ASTM C578. Products with compressive strengths of 10, 15, and 25 psi are available. The wide range of Foam-Control MAX types makes selecting the best product for your application easy. The cost per R-value for Foam-Control MAX is much less than XPS.

Expensive.

XPS is available in a limited number of types which comply with ASTM C578. Products with compressive strengths of 15 and 25 psi are most common. Although XPS has a slightly higher R-value, the cost per R-value is much higher making XPS a more expensive insulation. In addition, the R-value is not stable for the life of the product.

Don't Compromise, Foam-Control MAX insulation provides more thermal resistance (R-value) per dollar.

Selecting Foam-Control MAX vs. XPS Insulations.

Insulation	Compressive Strength (psi)	Density (lbs/ft ³)	50 Year R-value ¹ °F·ft ² ·h/Btu
150	15	1.5 ²	5.0
XPS Type X	15	1.3	4.3 ³
250	25	2.0 ²	5.0
XPS Type IV	25	1.45	4.3 ³

¹ R-value at 75°F and are based on 1-1/8" thickness.

² Nominal

³ Based on available testing and published research

When comparing the performance of Foam-Control MAX to XPS insulation, Foam-Control MAX is the clear winner.

Foam face-off: Choosing Foam-Control MAX over XPS.

- Foam-Control MAX powered by graphite provides a stable long-term R-value at a lower cost
- Foam-Control MAX uses a blowing agent with 10 x lower global warming potential and 10,000 x lower ozone depletion
- Foam-Control MAX and XPS meet strength requirements
- Foam-Control MAX and XPS have resistance to moisture. Foam-Control MAX has a higher vapor permeance leading to superior drying potential
- Foam-Control MAX with **Perform Guard**[®] treatment available to provide termite resistance

Proven to meet, or exceed, building codes.

Foam-Control MAX is manufactured under an industry leading quality control program monitored by UL and further recognized in UL Evaluation Report UL ER11812-05. Foam-Control MAX meets ASTM C578, "Standard Specification for Rigid, Cellular Polystyrene Thermal Insulation".



ACH

FOAM TECHNOLOGIES

WWW.ACHFOAM.COM

Performance Value.

When you consider all performance characteristics and cost, Foam-Control MAX is your best choice for foam insulation.

Foam-Control MAX has air in its closed cells and therefore has a stable R-value. Many other insulations use blowing agents that cause R-value loss and are harmful to the environment.

Foam-Control MAX has compressive strength to meet specific project requirements.

Foam-Control MAX is manufactured to resist moisture absorption in wetting conditions and release absorbed moisture quickly during drying periods, which means Foam-Control MAX maintains R-value.

Ready to take control? Start here.

If you're ready to have Foam-Control MAX contribute to your next project, just contact your nearest Foam-Control MAX manufacturer and Technical Sales Representative. We will be happy to give you design consultation, information about Foam-Control MAX products, pricing, and answers to all of your questions.



Foam-Control MAX products are manufactured by AFM Corporation licensees.

Copyright © 2019 AFM Corporation. All rights reserved. Printed in USA. Foam-Control MAX, Foam-Control MAX logo, Perform Guard, Powered by Graphite, and Next Generation Powered by Graphite are registered trademarks of AFM Corporation, Lakeville, MN.

UL logo is a registered trademark of UL LLC. USGBC logo is a registered trademark of U.S. Green Building Council.

FCM09-01/19



**NEXT GENERATION
INSULATION POWERED
BY GRAPHITE[®]**